$$R^2-N-R^1-N-R^2 \quad (R^2)_2-N-R^1-N-(R^2)_2$$
$$\quad\ |\quad\ \ |\qquad\qquad\qquad\ \ |$$
$$\quad L\quad\ L\qquad\qquad\qquad L$$
$$\quad\ |\quad\ \ |\qquad\qquad\qquad\ \ |$$
$$\quad X\quad\ X\qquad\qquad\qquad X$$

or

$$(X-L)_2N-R^1-N-(R^2)_2$$

(c) ethoxylated polyamines having the formula:

$$R^3-[(A^1)_q-(R^4)_r-\overset{\overset{\displaystyle R^2}{|}}{N}-L-X]_p$$
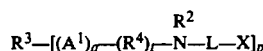
(d) ethoxylated amine polymers having the general formula:

$$[(R^2)_2-N]_w-\!\!+\!\!R^1-N]_x-\!\!+\!\!R^1-\overset{\overset{\displaystyle R^2}{|}}{N]_y}-\!\!+\!\!R^1-\overset{\overset{\displaystyle R^2}{|}}{N}-L-X)_z$$
$$\qquad\qquad\qquad\qquad\qquad\ \ |$$
$$\qquad\qquad\qquad\qquad\qquad L$$
$$\qquad\qquad\qquad\qquad\qquad\ \ |$$
$$\qquad\qquad\qquad\qquad\qquad X$$
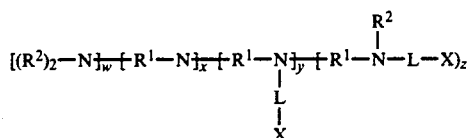
and
(e) mixtures of such ethoxylated amines;
wherein, A^1 is

$$-\overset{\overset{\displaystyle O}{\|}}{\underset{\underset{\displaystyle R}{|}}{N}C}-, \ -\overset{\overset{\displaystyle O}{\|}}{\underset{\underset{\displaystyle R}{|}}{N}CO}-, \ -\overset{\overset{\displaystyle O}{\|}}{\underset{\underset{\displaystyle R}{|}}{N}C}\underset{\underset{\displaystyle R}{|}}{N}-, \ -\overset{\overset{\displaystyle O}{\|}}{C}\underset{\underset{\displaystyle R}{|}}{N}-, \ -O\overset{\overset{\displaystyle O}{\|}}{C}\underset{\underset{\displaystyle R}{|}}{N}-, \ -\overset{\overset{\displaystyle O}{\|}}{C}O-,$$

$$-O\overset{\overset{\displaystyle O}{\|}}{C}O-, \ -O\overset{\overset{\displaystyle O}{\|}}{C}-, \ -\overset{\overset{\displaystyle O \ O}{\| \ \|}}{C}\underset{\underset{\displaystyle R}{|}}{N}C-, \ \text{or} \ -O-;$$
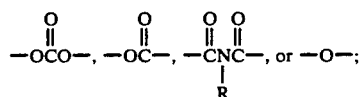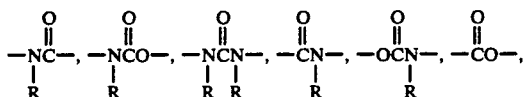
R is H or C_1-C_4 alkyl or hydroxyalkyl; R^1 is C_2-C_{12} alkylene, hydroxyalkylene, alkenylene, arylene or alkarylene, or a C_2-C_3 oxyalkylene moiety having from 2 to about 20 oxyalkylene units provided that no O—N bonds are formed; each R^2 is C_1-C_4 alkyl or hydroxyalkyl, the moiety —L—X, or two R^2 together form the moiety —$(CH_2)_r$—A^2—$(CH_2)_s$—, wherein A^2 is —O— or —CH_2—, r is 1 or 2, s is 1 or 2, and r+s is 3 or 4; X is a nonionic group, an anionic group or mixture thereof; R^3 is a substituted C_3-C_{12} alkyl, hydroxyalkyl, alkenyl, aryl, or alkaryl group having p substitution sites; R^4 is C_1-C_{12} alkylene, hydroxyalkylene, alkenylene, arylene or alkarylene, or a C_2-C_3 oxyalkylene moiety have from 2 to about 20 oxyalkylene units provided that no O—O or O—N bonds are formed; L is a hydrophilic chain which contains the polyoxyalkylene moiety —$[(R^5O)_m(CH_2CH_2O)_n]$—, wherein R^5 is C_3-C_4 alkylene or hydroxyalkylene and m and n are numbers such that the moiety —$(CH_2CH_2O)_n$— comprises at least about 50% by weight of said polyoxyalkylene moiety; for said monoamines, m is from 0 to about 4, and n is at least about 12; for said diamines, m is from 0 to about 3, and n is at least about 6 when R^1 is C_2-C_3 alkylene, hydroxyalkylene, or alkenylene, and at least about 3 when R^1 is other than C_2-C_3 alkylene, hydroxyalkylene or alkenylene; for said poly-

amines and amine polymers, m is from 0 to about 10 and n is at least about 3; p is from 3 to 8; q is 1 or 0; t is 1 or 0, provided that t is 1 when q is 1; w is 1 or 0; x+y+z is at least 2; and y+z is at least 2;

the weight ratio of sequestering agent to dispersing/anti-redeposition agent within said composition being within the range of from about 70:30 to 99:1.

2. A builder composition according to claim 1 wherein

(A) the ether carboxylate sequestering agent comprises from about 80% to 95% by weight of the composition;

(B) the dispersing/anti-redeposition agent comprises from about 5% to 20% by weight of the composition; and

(C) the weight ratio of sequestering agent to dispersing/anti-redeposition agent in the composition ranges from about 80:20 to 95:5.

3. A builder composition according to claim 2 wherein

(A) the ether carboxylate sequestering agent is a watersoluble salt of oxydisuccinic acid; and

(B) the dispersing/anti-redeposition agent is selected from

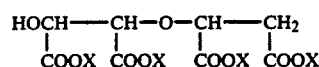(i) water-soluble salts of polyacrylic acid;

(ii) ethoxylated amine polymers; and

(iii) combinations of said polyacrylic acid salts and said ethoxylated amine polymers in a weight ratio of polyacrylic acid salt to ethoxylated amine polymerof from about 5:1 to 1:5.
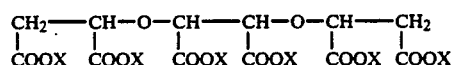
4. A builder composition according to claim 2 wherein

(A) the ether carboxylate sequestering agent is selected from

(i) tartrate monosuccinic acid, or salt thereof, of the structure

$$HOCH-CH-O-CH-CH_2$$
$$\quad\ |\qquad\ |\qquad\quad\ |\qquad\ |$$
$$\ COOX \ COOX \ COOX \ COOX$$

wherein X is H or a salt-forming cation;

(ii) tartrate disuccinic acid, or salt thereof, of the structure:

$$CH_2-CH-O-CH-CH-O-CH-CH_2$$
$$\ |\qquad\ |\qquad\quad\ |\qquad\ |\qquad\quad\ |\qquad\ |$$
$$COOX \ COOX \ COOX \ COOX \ COOX \ COOX$$

wherein X is H or a salt-forming cation, or

(iii) a combination of said tartrate monosuccinic acid or salt and said tartrate disuccinic acid or salt, in a weight ratio of tartrate monosuccinic acid or salt, to tartrate disuccinic acid or salt, of from about 97:3 to 20:80; and

(B) the dispersing/anti-redeposition agent is selected from

(i) water-soluble salts of polyacrylic acid; and

(ii) combinations of said polyacrylic acid salts and ethoxylated amine polymers in a weight ratio of polyacrylic acid salt to ethoxylated amine polymer of from about 5:1 to 1:5.

5. A detergent composition comprising:

(A) from about 5% to 50% by weight of one or more of an ether carboxylate sequestering agent having the formula: